

Work Order ID 64720

December 14, 2010 11:32:32 AM



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Item ID: D206-571-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Valve/Manifold Assembly

Start Date: 12/14/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D206-571

Rev C

100

Pick Kit

0.00



Packaging

Memo

0.00

m-l 12/12/14

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg. D206-571, page 4

=> m-l 12/12/14

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/10/12/14


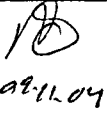
(2X)

(2X)

Pro

(+2)

Dart Aerospace Ltd

W/O: 64720		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09/11/04	110	need 2 washer AN9605D 10 to put underside the screw D2026-101 AN9605D 10 M 112369 <u>permanent change</u>	JB	09/11/04	4		 09-11-04

REFERENCE ONLY

Part No: D206-571-043 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-571-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Valve/Manifold Assembly

Start Date: 12/14/10 Start Qty: 2.00

Required Date: 12/17/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location 163

0.00



Packaging

Memo

0.00

Packaging

10/12/15 sf (30)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/10 JF
MF
10-12-15

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Parent Item: D206-571-043





Parent Item Name: Valve/Manifold Assembly

Start Date: 12/14/10**Required Date:** 12/17/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B01.08.28Reformat[ISM]

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN816-8-8D  Nipple		Purchased	No			110	Each	9.0000	1	2		M-F 6/12/14	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST330				9					
				2198	✓			9					
D2001-08  VALVE		Manufactured	No			110	Each	9.0000	1	2		M-F 6/12/14	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST002				9					
				36284	✓			9					
				B3329				110					
D2026-101  Capscrew 10-24 3/8lg St.		Manufactured	No			110	Each	75.0000	2	1x		M-F 6/12/14	*
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST005				75					
				35326	✓			75					
D2120  Tabwasher		Manufactured	No			110	Each	468.0000	1	2		M-F 6/12/14	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST006				468					
				2277	✓			468					

Picklist Print

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Work Order ID: 64720

Parent Item: D206-571-043

Parent Item Name: Valve/Manifold Assembly

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 2.00

Required Qty: 2.00

D2160
Lever

Manufactured No

110 Each

52.0000

1 2

Location

Loc Qty

Loc Code

ST007

52

33887 ✓

52

110 Each

0.0000

1 2

D2410
206 Aspirator Assembly
D2455

Manufactured No

110 Each

0.0000

1 2

Manufactured No

110 Each

17.0000

1 2

Noise Attenuator

Location

Loc Qty

Loc Code

MEZZ

17

3661 ✓

17

120 Each

997.0000

0.5 1

MS20995-C20

Purchased No

Lockwire

Location

Loc Qty

Loc Code

FP

997

106074

997

W See previous do
AW 960 JDTD
MAS1149 D03635

M115622

m-l 12/12/14

2x

m-l 12/12/14

m-l 12/12/14

2x

m-l 12/12/14

1

m-l 12/12/14
4x

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Shop Packet Print

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DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-571	RE SHEET 4 OF SC
DATE JUNE 9. 1992		TITLE BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	

